

N/C Spotting



90° Point Uncoated



90° Point AlTiN Coated

Carbide N/C Spotting, 90° Point

Drill Size	Decimal Equiv	OAL	Length of Cut	Shank ø	Uncoated Part #	AlTiN Coated Part #
1/8	.1250	2	1/4	1/8	RD21808	RD47308
3/16	.1875	2	3/8	3/16	RD21812	RD47312
1/4	.2500	3	3/8	1/4	RD21816	RD47316
3/8	.3750	3	1	3/8	RD21824	RD47324
1/2	.5000	4	3/4	1/2	RD21832	RD47332
5/8	.6250	4	1	5/8	RD21840	RD47340
3/4	.7500	4	1	3/4	RD21848	RD47348



120° Point Uncoated



120° Point AlTiN Coated

Carbide N/C Spotting, 120° Point

Drill Size	Decimal Equiv	OAL	Length of Cut	Shank ø	Uncoated Part #	AlTiN Coated Part #
1/8	.1250	2	1/4	1/8	RD21908	RD47408
3/16	.1875	2	3/8	3/16	RD21912	RD47412
1/4	.2500	3	3/8	1/4	RD21916	RD47416
3/8	.3750	4	1/2	3/8	RD21924	RD47424
1/2	.5000	4	3/4	1/2	RD21932	RD47432
5/8	.6250	4	1	5/8	RD21940	RD47440
3/4	.7500	4	1	3/4	RD21948	RD47448

Carbide Drills



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Tolerances

+0.000, -0.005